## **Addictive Desert Designs**

## Universal Short & Tall StyleRax Installation Instructions

## **PREPARATION**

- 1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
- 2. We recommend reading through the installation instructions in whole before performing the work.
- 3. Estimated Installation Time: 1 Hour
- 4. You will need the following tools:
  - a. 3/4" Socket & Wrench
  - b. 7/32" Allen Wrench or Allen Key Socket
  - c. 9/16" Socket or Wrench
  - d. Ratchet
  - e. 1/2" Drill Bit
  - f. Drill
  - g. Sharpie

Note: this installation requires 2 people for best results

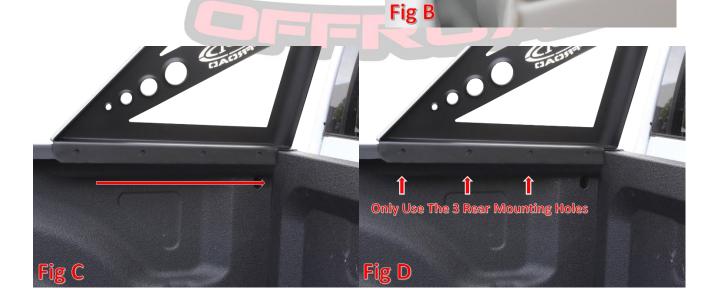
- 5. Included in Kit:
  - 8 Hex Head Bolts 1/2"-13 x 1 1/2"
  - **16** Flat Washers 1/2"
  - 8 Nylon Locking Nuts 1/2"-13
  - **14** Button Head Bolts 3/8"-16 x 3/4"
  - **14** Flat Washers 3/8"
  - **14** Nylon Locking Nuts 3/8"-16
  - 2 Main Side Sections
  - 2 Side Rails
  - 1 Center Rail



## INSTALLATION

- 1. Attach one of the Side Rails to the corresponding Main Side Section. Line the mounting holes up, then use the supplied 3/8" Bolts (x5), 3/8" Washers (x5), and 3/8" Nuts (x5) to secure it. Leave bolts finger tight until they are all installed, then go back and tighten them to 30 foot pounds. (Fig A)
- 2. Repeat Step 1 with the other Side Rail/Main Side Section.
- 3. Next, Install the two assembled Side Section/Side Rails on the vehicle.
  - a. We try to line the front of the StyleRax up with the front lip of the plastic bed rail cover. (Fig B)
  - b. If the StyleRax will not slide forward enough to reach the front lip of your plastic bed rail cover, just mount it as far forward as it will slide. (Fig C)
  - c. If you cannot access the backside of your bed lip where the first slot sits, only use the rear three mounting holes. (Fig D)





- d. Once you have the sides set in place, use a sharple to mark the locations of the mounting holes.
- e. Using a 1/2" Drill Bit, Drill holes in the newly marked locations.
- f. Secure the sides to the truck using the supplied 1/2" Bolts (x8), 1/2" Washers (x16), and 1/2" Nuts (x8). Leave these finger tight for now. Your truck should now look like Fig E.



4. Slide the Center Rail in place. Use the supplied 3/8" Bolts (x4), 3/8" Washers (x4), and 3/8" Nuts (x4) to hold it in place. Leave bolts loose until they are all installed, then go back and tighten them to 30 foot pounds. (Fig F)



- 5. Go back and tighten the 1/2" Mounting Bolts (Installed in Step 3f) to 30 foot pounds.
- 6. Stand back and enjoy your new ADD StyleRax.
- 7. Check and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.



For Additional Support or Technical Questions, Please Call 480.671.0820 or Email <u>info@addictivedesertdesigns.com</u>